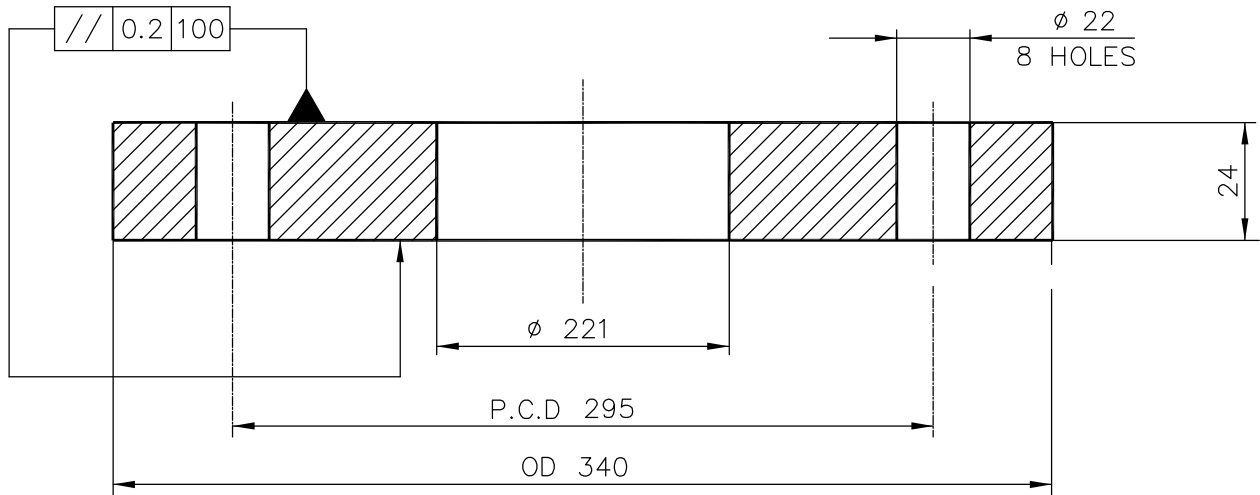


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REV	DATE	ALTERED
		APPROVED

ALL DIMENSIONS ARE IN MILLIMETRES

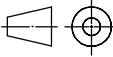
6.3/



NOTES

- 1.TOLERANCE ON OUTSIDE DIAMETER + 2
- 2
- 2.TOLERANCE ON PITCH CIRCLE DIAMETER + 2
- 2
- 3.TOLERANCE ON THICKNESS + 3
- 0
- 4.TOLERANCE ON BORE + 1
- 0
- 5.TOLERANCE OF ECCENTRICITY BETWEEN PCD + 2
- 2
- AND MACHINED FACING DIAMETER

	PL. THICK = 25 PL.Ø 200		15 011 081 0000 IS 2062 FE410B		9 305
VAR NO.	DESCRIPTION	STD	MATL. CODE MATL. SPECN.	A/C UNIT DI	UNIT.WT.(Kg) QTY.

		BHARAT HEAVY ELECTRICALS LTD., UNIT: HIGH PRESSURE BOILER PLANT. TIRUCHIRAPALLI 620014.		DRN S.HARISH	SIGN	DATE 30.11.07	NO.OF VAR	
			CHD S.ANBARASU			30.11.07		
			APPD M.SRINIVASAN			30.11.07		
DEPT CODE	GRADE OF UNTOL.DIM C / M / F		SCALE N.T.S.	WEIGHT (KG). —	REF. TO ASSY./OLD DRG.		ITEM NO.	NO. OF ITEMS
TITLE FLAT FACED FLANGE NB-200 ; PN10 (CS)				CARD CODE U 01	DRAWING NO. 4-80-463-66140			REV 00